



# THE IMPROVE GROUP – LEAN IMPLEMENTATION TEMPLATE

**Problem Statement (compile from answers below)** (PC 1.3)

**What are the variances from normal operating parameters and product quality?** (PC 1.1)

**Where does it occur?** (PC 1.2)

**When does it occur?** (PC 1. 2)

**What are the symptoms?** (PC 1,2)

**What is the extent of the problem – how bad is it?** (PC 1,2)

**Fishbone Diagram – Top Five Issues** (PC 2.1-2.3)

**Issue 1**

**Issue 2**

**Issue 3**

**Issue 4**

**Issue 5**

**Problem!**

```
graph LR; I1[Issue 1] --- J1(( )); I2[Issue 2] --- J1; I3[Issue 3] --- J1; I4[Issue 4] --- J1; I5[Issue 5] --- J1; J1 --- J2(( )); J2 --- P[Problem!];
```